

20040113

ETB-047

Sachet petit transparent

190mm 42µ

18/04/16

A VAN DEN BROEK
FLEXIBLE IN PACKAGING

Packaging:	lidding foil, unprinted		
Filling goods:	Meat		
Composition of film (outside to inside):	Thickness or weight of single layer:	µm ±10%	g/m²
		Print: unprinted	
PET transparent		12	17
2-component adhesive		2	2
PE EVOH AF transparent		30	27
	Total thickness without colour:	44	
	Total weight without colour:		46
Coil width:	mm	-0/+1 mm	Length of cut: mm mm/m
Core diameter:	152 mm	±1 mm	Length of coil: 7200 m or outer diameter reel mm
Properties			
Bond strength:	Lengthwise and crosswise over transparent ≥ 2 N/15mm (over colour ≥ 1 N/15mm) or material is cracking.		
	Peel off angle 180°, peel off speed 100 mm/min		
Oxygen permeability:	< 4 cm ³ /m ² 24h bar	(23°C, 0%r.F.)	DIN 53380
Water vapour permeability:	< 2 g/m ² 24h	(23°C, 85%r.F.)	DIN 53122
Thermal data			
Sealing range:	120-140 °C (depending on speed and pressure of the tools)		
application range:	0-60 °C (depending on application)		
Food contact regulations			
The composite film corresponds with the following European regulations and guidelines: 10/2011/EC, 1935/2004/EC, 1895/2005/EC.			
The overall concentration of heavy metals does not exceed 100 ppm according to 94/62/EC.			
Primary aromatic amines:			
The laminated film does not exceed 0,01 mg/kg (10 ppb).			
Printing ink and Lacquer systems:			
The used printing inks and lacquers comply with the regulations of CEPE (Code of Practice), EuPIA-guide line und EuPIA-exclusion list.			
Conditions of storage	Temperature: 17-23°C	Rel. humidity: 40-70%	
	Store only packed goods	Storage life 4 months under above conditions	
Remarks			
All information and data given herein are believed to be accurate and reliable, but are presented without guarantee or responsibility of any kind. The user is obliged to check the suitability for a certain application: by his own tests.			

Zanddonkweg 5
5144 NX Waalwijk
P.O. Box 584
5140 AN Waalwijk
T +31 (0)416 340531
F +31 (0)416 342670
E info@a-vdbroek.nl

HR Tilburg 18122921 IBAN NL23RABO0113969015
BIC RABONL2U BTWnr NL008141836B01